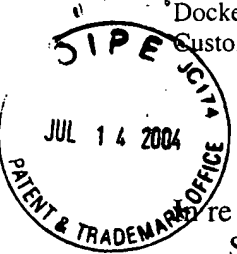


IPW



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re Application of  
SAHA, et al.

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Confirmation No.: 6079

Serial No. 10/619,143

Group Art Unit: 1725

Filed: July 15, 2003

Examiner: Unassigned

For: SEMI-SOLID METAL CASTING PROCESS OF HYPEREUTECTIC ALUMINUM ALLOYS

**PRELIMINARY AMENDMENT**

## Mail Stop Non-Fee Amendment

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Prior to examination on the merits in this application, please amend the claims as follows.

Claims 1-20 are cancelled and new claims 21-40 are added.

Amendments to the Claims begin at page 2.

Remarks begin at page 5.